



## Scrap and alloy surcharges in Finland, deliveries from Imatra

Valid from 1st of September 2022

### Surcharges for scrap and for 1% alloying element by weight given in EUR/ton

	Bars		
	Hot rolled	Peeled	Cold drawn
Scrap	369,09	442,91	406,00
Chromium (Cr)	86,49	103,79	95,14
Nickel (Ni)	182,95	219,54	201,24
Molybdenum (Mo)	329,94	395,93	362,93
Vanadium (V)	329,60	395,52	362,56
Silicon (Si)	26,19	31,43	28,81
Manganese (Mn)	12,20	14,64	13,42

### Alloy surcharges per grade EUR/ton

Grade	Grade name	Bars		
		Hot rolled	Peeled	Cold drawn
1270	18CrNiMo7-6	560,42	672,51	616,46
2191	S235JR	9,17	11,00	10,08
2630	Hydax 25	23,19	27,83	25,51
2708	S355J0	21,37	25,64	23,50
2711	Imatra EL 400	47,30	56,77	52,04
2714	P355NH	46,21	55,45	50,83
2720	Hydax 15	40,58	48,69	44,64
2721	Imatra 520 M	38,40	46,08	42,24
2722	520M/S355J2	39,97	47,96	43,96
2723	Imatra 520 M	37,89	45,47	41,68
2726	S355J2G3/Mod S	46,34	55,61	50,98
4306	16MnCr5	97,81	117,37	107,59
4334	20MnCr5	124,97	149,96	137,46
4338	20MnCr5 M	124,97	149,96	137,46
4339	VSCH-MnCr(S)-2158-HM	171,11	205,33	188,22
4525	20NiCrMo2-2	217,82	261,38	239,60
4548	MoCN 206	208,81	250,57	229,69
4730	16NiCrS4+ HL	276,11	331,33	303,72
4732	SS 2511 M	247,46	296,95	272,20
4742	MoCN 212 M	363,81	436,57	400,19
4750	17CrNiMo6 Mod.	552,65	663,19	607,92
4761	18CrNiMo7-6	553,31	663,97	608,64
4774	92520 (A level) J10 340-400	426,97	512,36	469,67
5081	Imatra 4 M	15,74	18,89	17,32
5154	Rautakankiteräs	13,21	15,85	14,53
5155	Imatra 5	12,51	15,01	13,76
5235	XC55 mod.	45,82	54,99	50,41
5415	BMM 212	39,34	47,20	43,27
5446	24M13B	39,70	47,64	43,67
5450	Imaform	169,95	203,94	186,95

## Alloy surcharges per grade EUR/ton

Grade	Grade name	Bars		
		Hot rolled	Peeled	Cold drawn
5464	BCM 311	63,13	75,76	69,45
5465	BCM 311	57,94	69,53	63,73
5480	BM 311	39,99	47,99	43,99
5497	15B41 MOD	132,64	159,17	145,91
5600	Imatra CHA	75,63	90,76	83,20
5613	Imatra C100 Mod.	158,92	190,70	174,81
5614	Imatra C100	135,62	162,75	149,18
5910	Imarock	316,42	379,70	348,06
5919	25CrMo4	188,39	226,07	207,23
6014	25CrMoS4 HH M	186,13	223,36	204,75
6016	MoC 210 M	183,06	219,67	201,36
6080	42CrMo4	174,67	209,60	192,13
6082	MoC410 M	173,46	208,16	190,81
6086	2244D	181,05	217,26	199,16
6093	ASTM A193 B7	176,65	211,98	194,32
6097	42CrMoS4 HH	181,71	218,05	199,88
6115	AISI 4140	217,94	261,53	239,74
6116	Cromobolt	229,80	275,76	252,78
6130	21CrMoV 5-7	469,33	563,20	516,26
6132	Imanite	484,14	580,97	532,56
6137	ASTM A320 L7	222,52	267,02	244,77
6138	42crMo4	222,52	267,02	244,77
6498	34CrNiMo6 M	489,90	587,88	538,89
6499	34CrNiMo6	520,82	624,98	572,90
6502	MoCN 315 M	458,09	549,71	503,90
6506	817M40	463,97	556,76	510,37
6507	30CrNiMo8	701,55	841,86	771,70
6521	CNMO 510	554,47	665,36	609,91
7213	38MnSiV6-2	74,65	89,58	82,11
7216	V-2906-00	46,29	55,54	50,92
7221	482	80,86	97,03	88,94
7248	282X	59,77	71,72	65,75
7252	TS280M-LX	92,78	111,33	102,05
7255	Imatra EL450	56,87	68,24	62,55
7265	Ovako 280P	56,21	67,46	61,83
7266	Ovako 280M	90,81	108,97	99,89
7269	V-2146	79,59	95,51	87,55
7407	52CrMoV4	231,44	277,73	254,58
7408	50CrV4	157,70	189,24	173,47
8301	Imacro EL700	391,12	469,34	430,23
8302	Imacro M	397,60	477,12	437,36
8303	Imacro NIT	525,11	630,13	577,62