



Scrap and alloy surcharges in Finland, deliveries from Imatra

Valid from 1st of November 2022

Surcharges for scrap and for 1% alloying element by weight given in EUR/ton

| | Bars | | |
|-----------------|------------|--------|------------|
| | Hot rolled | Peeled | Cold drawn |
| Scrap | 331,66 | 397,99 | 364,83 |
| Chromium (Cr) | 72,54 | 87,05 | 79,79 |
| Nickel (Ni) | 171,25 | 205,50 | 188,38 |
| Molybdenum (Mo) | 336,35 | 403,62 | 369,98 |
| Vanadium (V) | 283,49 | 340,19 | 311,84 |
| Silicon (Si) | 22,96 | 27,55 | 25,26 |
| Manganese (Mn) | 10,29 | 12,35 | 11,32 |

Alloy surcharges per grade EUR/ton

| Grade | Grade name | Bars | | |
|-------|-----------------------------|------------|--------|------------|
| | | Hot rolled | Peeled | Cold drawn |
| 1270 | 18CrNiMo7-6 | 517,63 | 621,16 | 569,39 |
| 2191 | S235JR | 8,03 | 9,64 | 8,84 |
| 2630 | Hydax 25 | 19,87 | 23,85 | 21,86 |
| 2708 | S355J0 | 18,33 | 21,99 | 20,16 |
| 2711 | Imatra EL 400 | 40,62 | 48,74 | 44,68 |
| 2714 | P355NH | 39,61 | 47,53 | 43,57 |
| 2720 | Hydax 15 | 34,77 | 41,72 | 38,25 |
| 2721 | Imatra 520 M | 32,91 | 39,49 | 36,20 |
| 2722 | 520M/S355J2 | 34,26 | 41,11 | 37,68 |
| 2723 | Imatra 520 M | 32,45 | 38,94 | 35,70 |
| 2726 | S355J2G3/Mod S | 39,29 | 47,15 | 43,22 |
| 4306 | 16MnCr5 | 82,35 | 98,81 | 90,58 |
| 4334 | 20MnCr5 | 105,13 | 126,16 | 115,64 |
| 4338 | 20MnCr5 M | 105,13 | 126,16 | 115,64 |
| 4339 | VSCH-MnCr(S)-2158-HM | 150,28 | 180,33 | 165,30 |
| 4525 | 20NiCrMo2-2 | 202,63 | 243,15 | 222,89 |
| 4548 | MoCN 206 | 195,19 | 234,23 | 214,71 |
| 4730 | 16NiCrS4+ HL | 250,76 | 300,91 | 275,84 |
| 4732 | SS 2511 M | 223,45 | 268,14 | 245,80 |
| 4742 | MoCN 212 M | 333,98 | 400,78 | 367,38 |
| 4750 | 17CrNiMo6 Mod. | 510,20 | 612,24 | 561,22 |
| 4761 | 18CrNiMo7-6 | 510,77 | 612,93 | 561,85 |
| 4774 | 92520 (A level) J10 340-400 | 394,06 | 472,87 | 433,47 |
| 5081 | Imatra 4 M | 13,52 | 16,22 | 14,87 |
| 5154 | Rautakankiteräs | 11,34 | 13,61 | 12,47 |
| 5155 | Imatra 5 | 10,71 | 12,85 | 11,78 |
| 5235 | XC55 mod. | 38,70 | 46,44 | 42,57 |
| 5415 | BMM 212 | 33,26 | 39,92 | 36,59 |
| 5446 | 24M13B | 33,63 | 40,35 | 36,99 |
| 5450 | Imaform | 150,01 | 180,01 | 165,01 |

Alloy surcharges per grade EUR/ton

| Grade | Grade name | Bars | | |
|-------|------------------|------------|--------|------------|
| | | Hot rolled | Peeled | Cold drawn |
| 5464 | BCM 311 | 53,27 | 63,93 | 58,60 |
| 5465 | BCM 311 | 48,92 | 58,70 | 53,81 |
| 5480 | BM 311 | 33,84 | 40,60 | 37,22 |
| 5497 | 15B41 MOD | 119,39 | 143,27 | 131,33 |
| 5600 | Imatra CHA | 63,72 | 76,46 | 70,09 |
| 5613 | Imatra C100 Mod. | 133,96 | 160,75 | 147,36 |
| 5614 | Imatra C100 | 113,98 | 136,77 | 125,37 |
| 5910 | Imarock | 283,07 | 339,69 | 311,38 |
| 5919 | 25CrMo4 | 173,20 | 207,84 | 190,52 |
| 6014 | 25CrMoS4 HH M | 170,14 | 204,17 | 187,16 |
| 6016 | MoC 210 M | 167,56 | 201,07 | 184,31 |
| 6080 | 42CrMo4 | 158,71 | 190,45 | 174,58 |
| 6082 | MoC410 M | 157,73 | 189,27 | 173,50 |
| 6086 | 2244D | 164,44 | 197,33 | 180,88 |
| 6093 | ASTM A193 B7 | 161,60 | 193,92 | 177,76 |
| 6097 | 42CrMoS4 HH | 165,01 | 198,02 | 181,51 |
| 6115 | AISI 4140 | 200,24 | 240,29 | 220,26 |
| 6116 | Cromobolt | 207,96 | 249,55 | 228,75 |
| 6130 | 21CrMoV 5-7 | 439,26 | 527,11 | 483,19 |
| 6132 | Imanite | 454,45 | 545,34 | 499,89 |
| 6137 | ASTM A320 L7 | 204,52 | 245,42 | 224,97 |
| 6138 | 42crMo4 | 204,52 | 245,42 | 224,97 |
| 6498 | 34CrNiMo6 M | 449,23 | 539,07 | 494,15 |
| 6499 | 34CrNiMo6 | 479,00 | 574,81 | 526,90 |
| 6502 | MoCN 315 M | 420,93 | 505,11 | 463,02 |
| 6506 | 817M40 | 430,30 | 516,36 | 473,33 |
| 6507 | 30CrNiMo8 | 649,65 | 779,58 | 714,61 |
| 6521 | CNMO 510 | 532,00 | 638,40 | 585,20 |
| 7213 | 38MnSiV6-2 | 64,19 | 77,03 | 70,61 |
| 7216 | V-2906-00 | 39,79 | 47,75 | 43,77 |
| 7221 | 482 | 71,58 | 85,90 | 78,74 |
| 7248 | 282X | 51,25 | 61,50 | 56,37 |
| 7252 | TS280M-LX | 81,08 | 97,29 | 89,18 |
| 7255 | Imatra EL450 | 48,79 | 58,55 | 53,67 |
| 7265 | Ovako 280P | 48,22 | 57,86 | 53,04 |
| 7266 | Ovako 280M | 77,23 | 92,68 | 84,95 |
| 7269 | V-2146 | 68,32 | 81,98 | 75,15 |
| 7407 | 52CrMoV4 | 208,96 | 250,75 | 229,85 |
| 7408 | 50CrV4 | 133,50 | 160,19 | 146,85 |
| 8301 | Imacro EL700 | 333,09 | 399,71 | 366,40 |
| 8302 | Imacro M | 338,53 | 406,24 | 372,39 |
| 8303 | Imacro NIT | 470,52 | 564,63 | 517,58 |